

25th National Award for Excellence in Energy Management 2024



Profile: NTPC Ramagundam (An ISO 50001 Certified station)

Installed Capacity Configuration		
Capacity	No of units	Total Capacity
200 MW	3	600 MW
500 MW	4	2000 MW
10 MW Solar PV	1	10 MW
100 MW Floating Solar PV	1	100 MW
New: 800 MW (USC)	2	1600
Total Installed Capacity	4310 MW	

Stg	Unit	Date of Sync.	COD	Unit Capacity	Supplier
I	1	27.10.83	01.03.84	200 MW	Ansaldo
I	2	29.05.84	01.11.84	200 MW	Ansaldo
I	3	13.12.84	01.05.85	200 MW	Ansaldo
II	4	26.06.88	01.11.88	500 MW	BHEL
II	5	26.03.89	01.09.89	500 MW	BHEL
II	6	16.10.89	01.04.91	500 MW	BHEL
III	7	26.09.04	25.03.05	500 MW	BHEL

Area of Plant	Plant Technologies		
	Technology adopted		
	Stage I	Stage II	Stage III
Power Generation	Sub critical	Sub critical	Sub critical
Boiler	Front fired Boiler (Ansaldo)	corner fired Boiler (BHEL)	corner fired Boiler (BHEL)
Turbine	GE Common HIP	BHEL Make	BHEL Make
Control System	DDCMIS (Emerson)	DDCMIS (Honeywell)	DDCMIS (Max DNA)

Presentation Team: Manoj Kumar Jha & M Vamsi Krishna



Station Mission & Objectives



Our Mission:

‘To Provide Reliable Power & related solutions in an Economical, Efficient & Environment friendly manners driven by Innovations & Agility’

EnMS Objectives:

Providing the solutions for generating Efficient, Economical and Environment friendly Power with Operational Excellence through Systematic practices of Monitoring, Analysis and employing innovation Techniques

Station is firmly guided by its philosophy of:

- *Core business of power generation which is intricately intertwined with social and environmental growth*
- *Generating reliable energy at competitive prices in a sustained manner*
- *Employing a mix of energy sources using innovative & eco-friendly technologies.*



PERFORMANCE FY 23-24

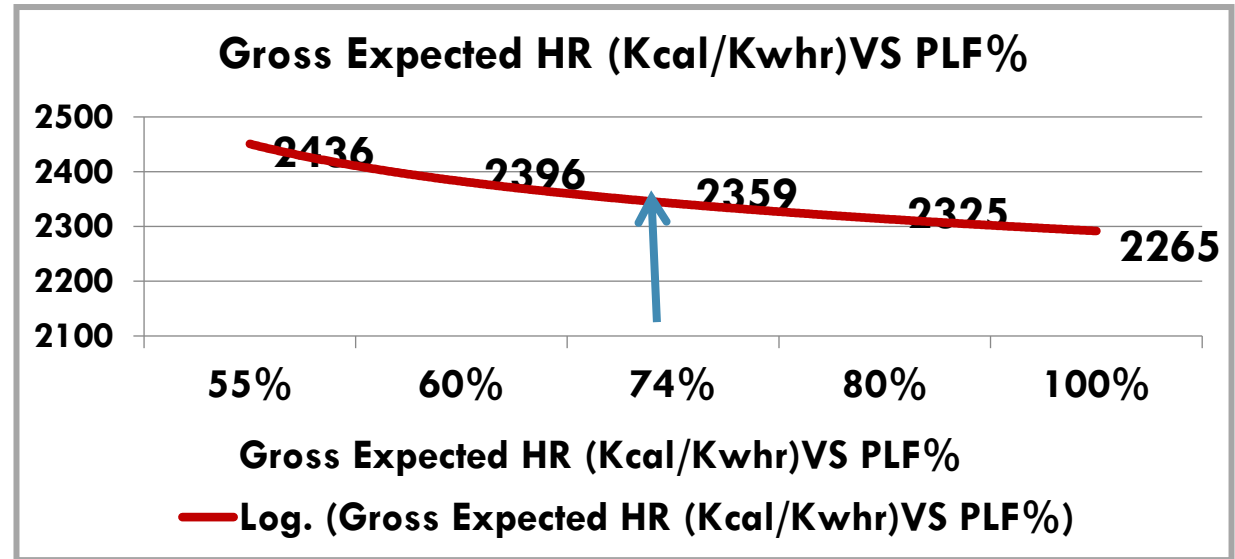
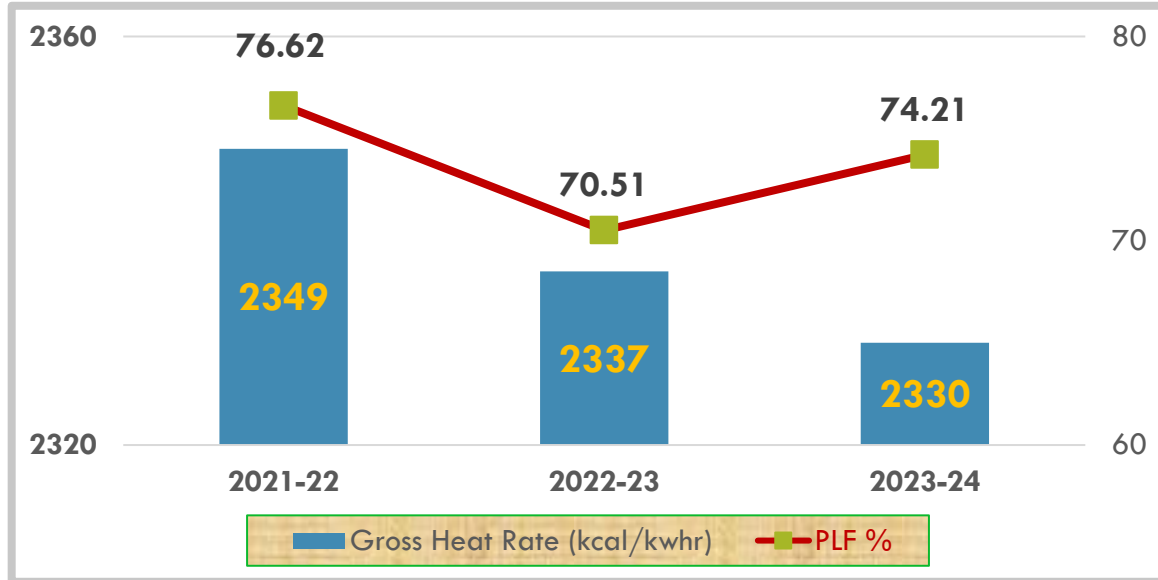
S No	PARAMETER	UNIT	FY 2023-24	
			TARGET	ACHIEVED
1	Generation	MU	16649	16950
2	PLF	%	72.90	74.21
3	Declared Capacity	%	85.00	90.02
4	APC	%	6.88	7.77
5	Sp. Oil Cons.	ml/kwhr	0.50	0.469
6	Heat Rate	KCal/kWh	2399	2330
7	Boiler Efficiencies	%	86.6	86.85
8	Turbine Heat Rate	KCal/kWh	2077	2030
9	Net Heat Rate	KCal/kWh	2576	2526
9	Raw Water Consumption	Ltr/kWh	3.5	3.24
10	DM Water Consumption	Ltr/kWh	0.08	0.079



Specific Energy Consumption – Last 3 years

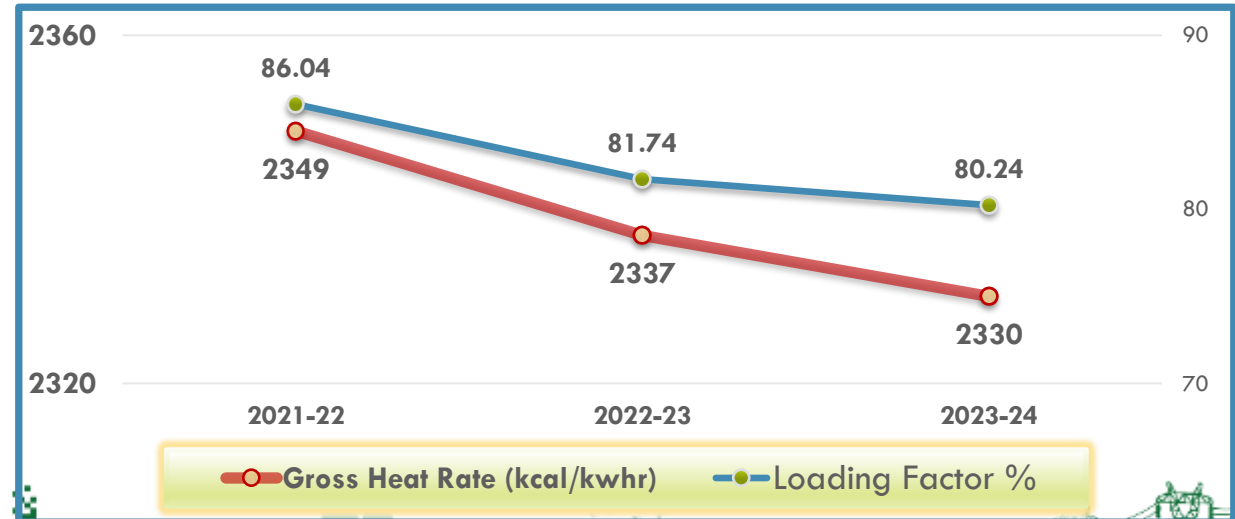


Gross Heat rate (GHR): CERC Norms for RSTPS: 2399 kcal/Kwhr



Remarks:

- Unit-2 Turbine Replacement in Feb'2023.Station Heat rate improvement of 15 kcal/kwhr achieved
- Replacement of HPHs in one 500MW unit . HR improvement of 3kcal/ kwhr
- The gross HR at the given PLF is in line of Manufacturer curve

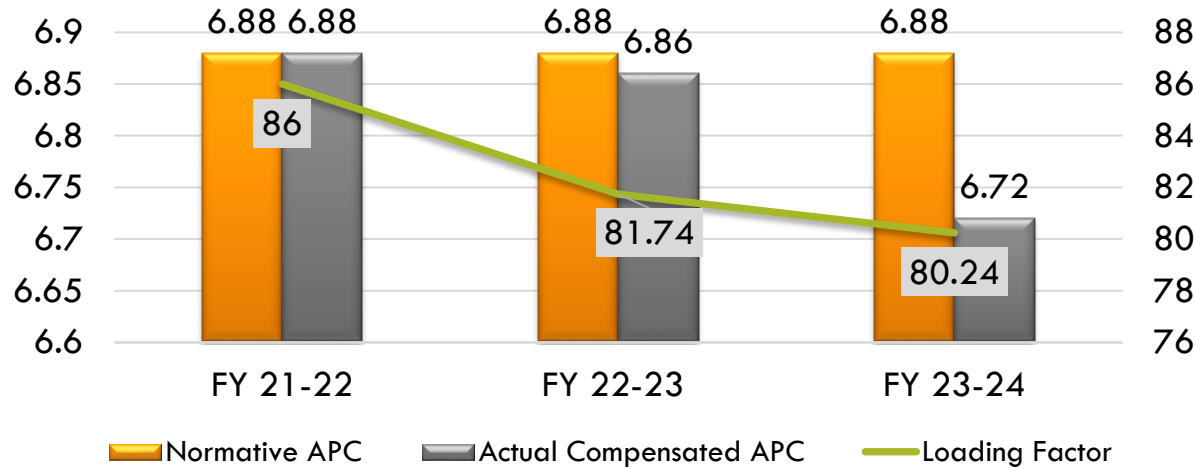


Specific Energy Consumption – Last 3 years



Auxiliary Power Consumption (APC) CERC Norms for RSTPS: APC of 6.88%

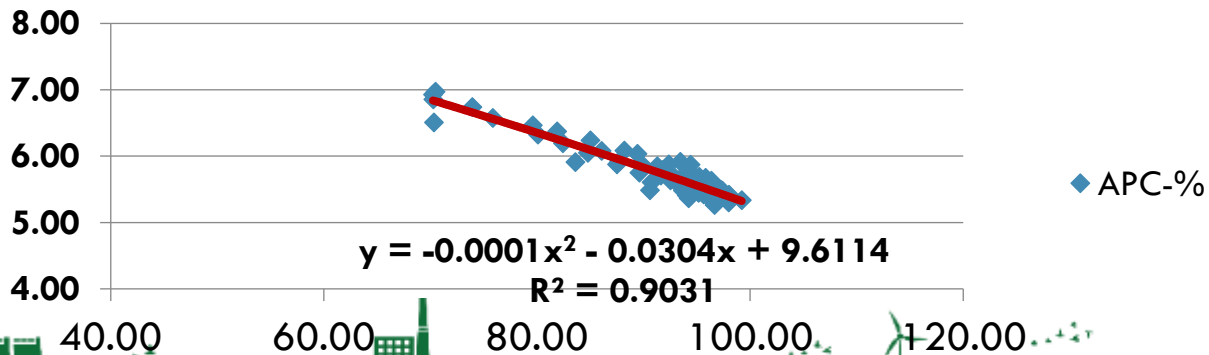
Actual Compensated APC trends with Loading Factor



Compensated APC Break up

Compensation Head	APC (%)		
	2021-22	2022-23	2023-24
Loading factor compensation	0	0.35	0.47
ESP R&M (25% of ESP isolated)	0	0.3	0.36
Additional ESP Pass addition in 3 units	0	0.01	0.2
FGD construction & other Environment considerations			0.01
RSD Start up APC	0	0	0.01
Total Compensation	0	0.66	1.05
Actual Total APC	6.88	7.52	7.77

APC deviation trend Vs PLF of station



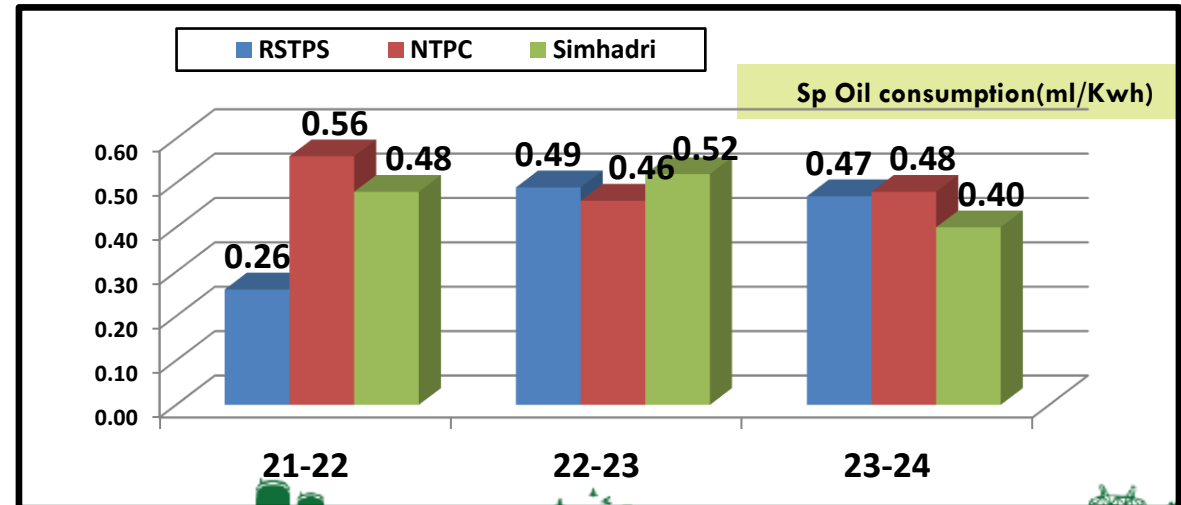
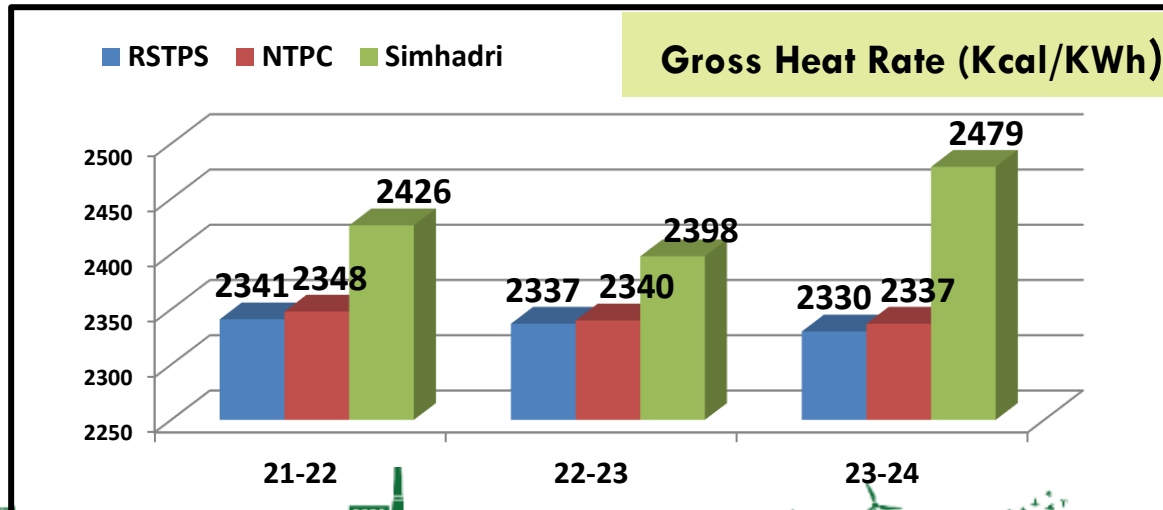
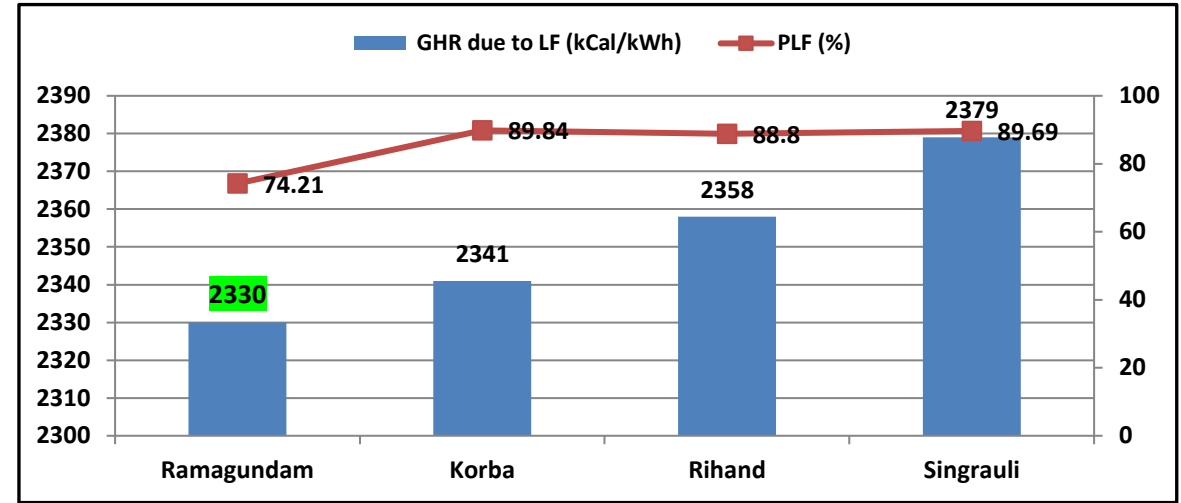
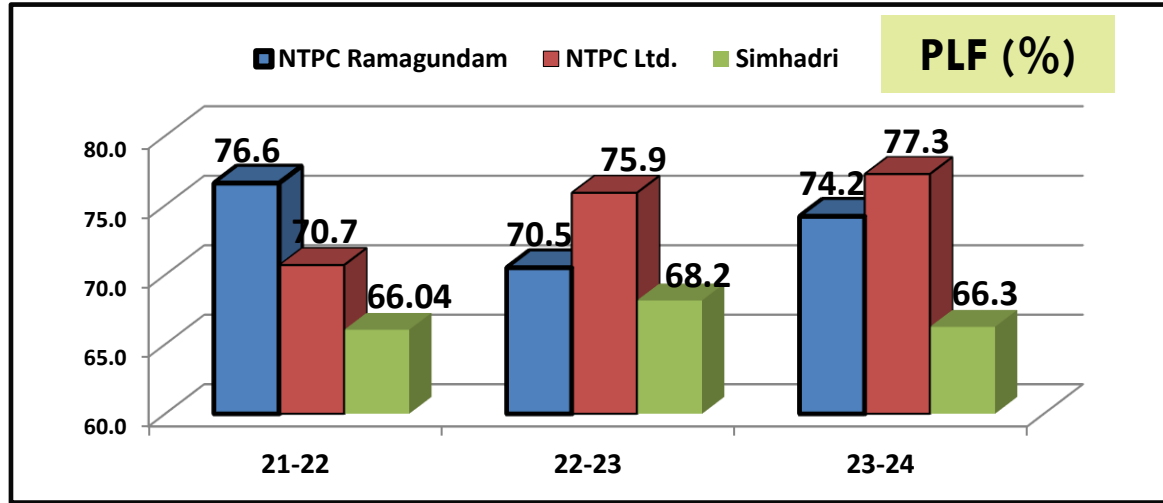
Major Improvement works taken up in FY 2024-25 till Aug 2024:

- **Unit-5 Duct and APH basket replacement: APC reduction by 1.2 MW**
- **Unit-7 duct works and APH Complete basket replacement: Expected APC reduction : 1.5 MW**

Information on Competitors, National benchmark



NTPC Ramagundam (RSTPS) has been the best performing station amongst its internal peers over the years



Heat Rate Improvement future action plan



Action Plan Proposed	UHR improvement (Kcal/Kwhr)	Station HR Improvement (Kcal/Kwhr)			Heat Rate Improvement Action plan Roadmap		
		2024-25	2025-26	2026-27	2024-25	2025-26	
Unit-5 OH & APH Basket replacement	40	8			Completed in Aug 2024		
Unit-7 OH and complete Basket replacement	50	10			Nov 2024		
Unit-1 Boiler & APH OH	40	3			Dec 2024		
Augmentation of LP Economizer in one Stage-I unit. Expected Temp reduction by 15-20 deg C	15			1.15			Under SG R&M: package under approval. For one unit
Unit-2 Boiler & APH OH	40		3		Jan2025		
Unit-6 OH Boiler OH and LPT	30		8			Aug 2025	
Unit 4 Boiler OH and LPT	30		8			Completed in Jun'23	
Total HR Improvement		21	21				

MAJOR ENCON PROJECT completed IN 23-24

S.N	Particulars	Investment (Rs in Million)	Annual Electrical Savings (Million kWh)	Payback Prd (Yrs)	Target Date
1	Reduction in draft power consumption after overhauling of Unit-6,4 & Unit-3	OH	30.32	--	Unit-6 Completed (June-23) Unit-4 in Oct'23 & Unit-3 (Feb'24)
2	Replacement of Township conventional electrical fittings with energy efficient equipment	15.2	3.97	1.5	Feb-24
3	Installation of Soft starters for CT Fans in Stage II Units	3	1.3	0.7	Completed . May-23
4	Installation of Soft Starters for Stage-2 Bottom ash series pumps (8 PUMPS)	3.26	0.73	1.3	Sep-23
5	Installation of VFD in ID Fan motors of 1 units of 500 MW	30	3.8	2.5	Completed . June-23

Total Energy Saving achieved due to ENCON PROJECT in 2023-24 : 40.12 Mus



Major EC project planned in 2024-25 & beyond

Action Plan Proposed	Expected APC Reduction (KW)	Station Thermal Savings(kcal)	Target completion		
			2024-25	2025-26	2026-27
Unit-5 Flue gas Ducts works & Boiler& LPT OH	1200	3.85	Completed in Aug 2024		
Unit-7 Flue gas ducts OH , APH basket replacement ,Boiler & LPT OH	1500	7.69	Nov 2024		
Unit-1 Flue gas ducts OH, Boiler and APH basket replacement & condenser Acid cleaning	500	3.07	Dec 2024		
Unit-2 Flue gas ducts OH, Boiler and APH basket replacement & condenser Acid cleaning	500	3.07	Jan 2025	Aug 2025	Dec 2026
CEP VFD Augmentation in on 500 MW units	100	-			
CEP VFD Augmentation in on 500 MW units	100	-			
UNIT-3 APH Replacement under R&M		3.07			

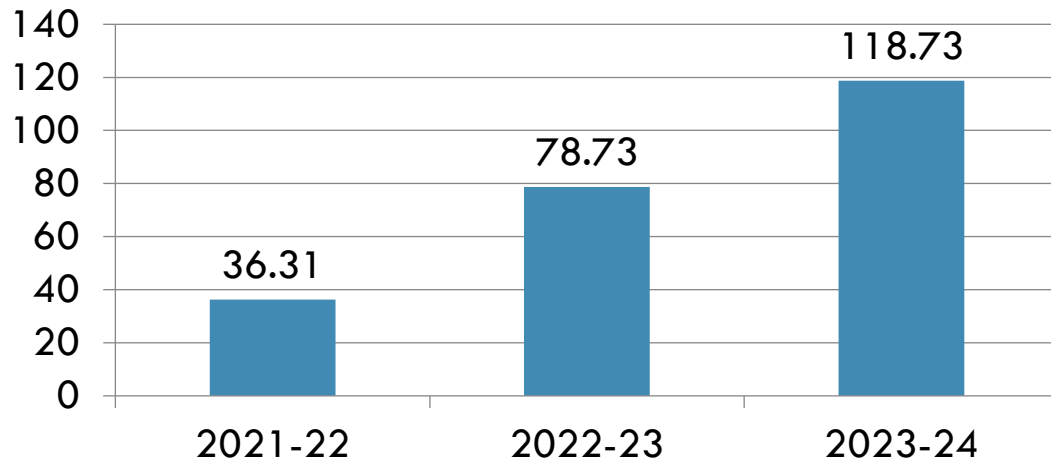


Energy Saving projects implemented in last three years

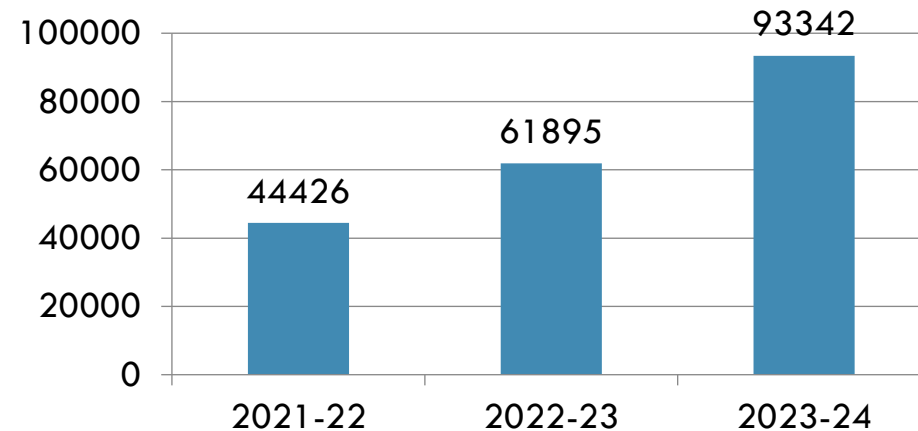


No of Energy saving projects implemented in last three years					
FY	No. of Proposal	Investment (In Rs. Millions)	Electrical Savings (in MUs)	Savings (In Rs. Millions)	Payback Year
2021-22	8	36.05	18.8	52.65	0.68
2022-23	9	44.13	22.22	74.43	0.6
2023-24	4	35.5	9.8	40	1.28

Commulative Energy Saving (Mus)



Cummulative CO2 Emission reduction due to EC activities (MTs)



Innovative Project-1: Mill scheduler for Flexibilization



- Mill change over plays critical role to meet flexibilization
- From Flexible operation study experience, Mill scheduler Implemented in All Four 500 MW units
- Achieved 94% of 1% Ramps in FY 2024-25

Benefits :

- ❖ Eliminates the manual intervention
- ❖ Helps to achieve Ramps & flexibilization with better stability of the unit
- ❖ supports to manage Standard Deviation of Temperatures within +/- 3.5 deg c
- ❖ Monetary gains : **12** crores/Annum (No ROE reduction due to non achieving of ramp rate)

RAMAGUNDAM U#7 MILL SCHEDULER

: SCHEDULER MASTER ON
 : SCHEDULER MASTER FORCE OFF
 : CMC OFF
 : RUNBACK TR...
 : BOILER MASTER IN MANUAL

MILLS IN AUTO
6 / 7

A: 37.5TPH M	F: 0.2TPH M
B: 41.8TPH M	G: 39.0TPH M
C: 44.5TPH M	H: -0.4TPH M
D: 43.2TPH M	J: -1.1TPH M
E: 35.6TPH M	K: 44.2TPH M

No. of Fdrs in serv: **7** NO
 Max. Fdr Feedrate: **44.50** TPH
 Ava. (Auto) Fdrate: **41.37** TPH
 Min. Fdr Feedrate: **35.63** TPH

Current MW DMD: **490.0** MW
 for 5th Mill Cut-in: **334.6** MW
 for 6th Mill Cut-in: **413.3** MW
 for 7th Mill Cut-in: **516.6** MW
 for 7th Mill Cutout: **423.1** MW
 for 6th Mill Cutout: **364.1** MW
 for 5th Mill Cutout: **295.2** MW
 Fdr LO Threshold: **42.0** TPH
 Fdr HI Threshold: **50.0** TPH

MASTER ON OFF

RESET ALL START

RESET ALL STOP

- : AVG FEEDRATE IS HIGH
- : LD RAMP UP IN PROGRESS
- : MILL AUTO STRT COND TRUE
- : MILL AUTO START REQUIRED
- : LEAD ELEV START COMPLETE
- : LAG-1 ELEV START COMPLETE
- : LEAD ELEV AUTO START FAILED
- : LAG-1 ELEV AUTO START FAILED
- : LEAD ELEV START TIME LAPSED
- : LAG-1 ELEV START TIME LAPSED
- : ELEV START SELTN RESET CMD
- : NO ELEV SELTD FOR LEAD START
- : NO ELEV SELTD FOR LAG START
- : AVG FEEDRATE IS LOW
- : LD RAMP DOWN IN PROGRESS
- : MILL AUTO STOP COND TRUE
- : MILL AUTO STOP REQUIRED
- : LEAD ELEV STOP COMPLETE
- : LEAD ELEV STOP FAILED
- : LEAD ELEV STOP TIME LAPSED
- : ELEV STOP SELTN RESET CMD
- : NO ELEV SELTD FOR LEAD STOP

A	B	C	D	E	F	G	H	J	K	: ELEV SELT FOR LEAD START
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<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	: ELEV SELT FOR LAG-2 START
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<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	: ELEV START INITIATE CMD
<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	: ELEV START COMPLETED
<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	: ELEV START FAILED
<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	: ELEV STRT SGC TIMEOUT/ERR
<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	: ELEV A/M STATUS
5	5	5	5	5	5	5	1	5	5	: ELEV SEQ ACTIVE CHAIN
501	501	501	501	501	501	501	107	501	501	: ELEV SEQ ACTIVE STEP
<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	: SEQUENCER
A	B	C	D	E	F	G	H	J	K	: ELEV SELT FOR LEAD STOP
<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	: ELEV SELT FOR LAG-1 STOP
<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	: ELEV SELT FOR PTW STOP
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<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	: ELEV STOP COMPLETED
<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	: ELEV STOP FAILED
<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	: ELEV STOP SGC TIMEOUT/ERR



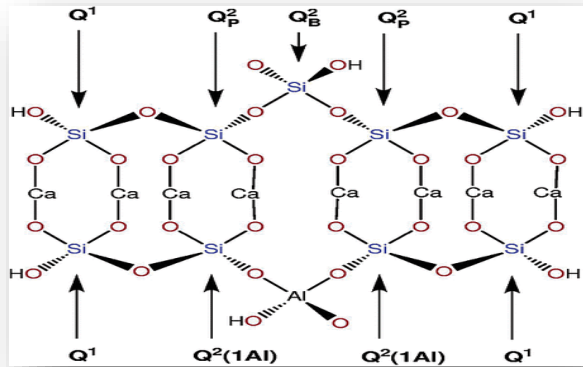
Innovative Project-2: Descaling of Ash slurry Discharge lines



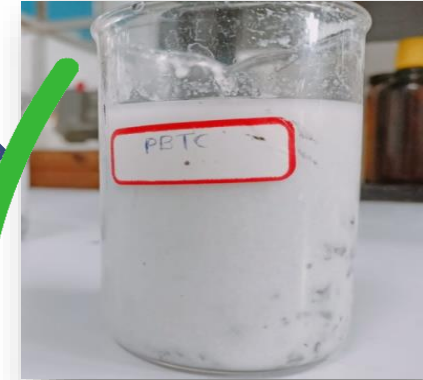
Scaling overview



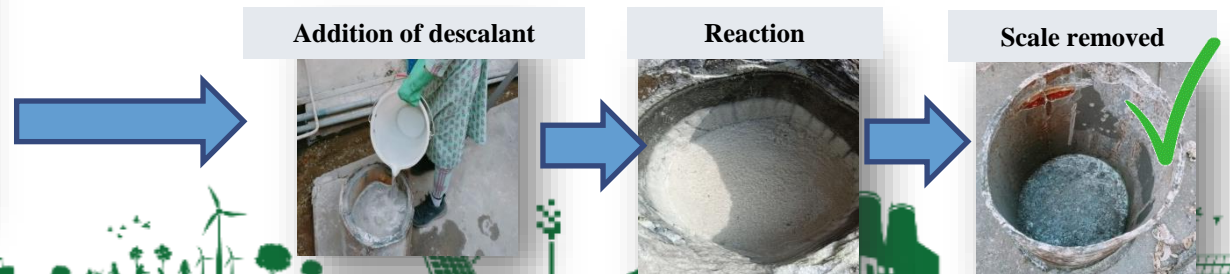
PBTC



Key challenge : Preparedness to changing environment	
Action plan: In-house Scientific support	
issue	solution
Heavy thick stone like scale formation in ash disposal systems Such as sump and disposal pipes	Scale is removed. However, in vertical position, reaction gets saturated. Needed solution replacement frequently. Long reaction time (more than 48 hrs)
Alkaline nature of fly ash because of exces & MgOs, CaO. Non availability of intermittent water flushing system	PBTC is working on scales . To reduce reaction time, circulation was proposed



- Benefits:**
1. Ash slurry series running hours reduction
 2. 800 KW pumping power reduction
 3. APC reduction in Mus 5.95 Mus
 4. Monetary benefits achieved : 24 Lakhs/Annum
 5. Improved safety



Innovative Project-3: NOGS TYPE ASH LEVEL MEASUREMENT



New Technology Adoption for ESP hoppers level monitoring :

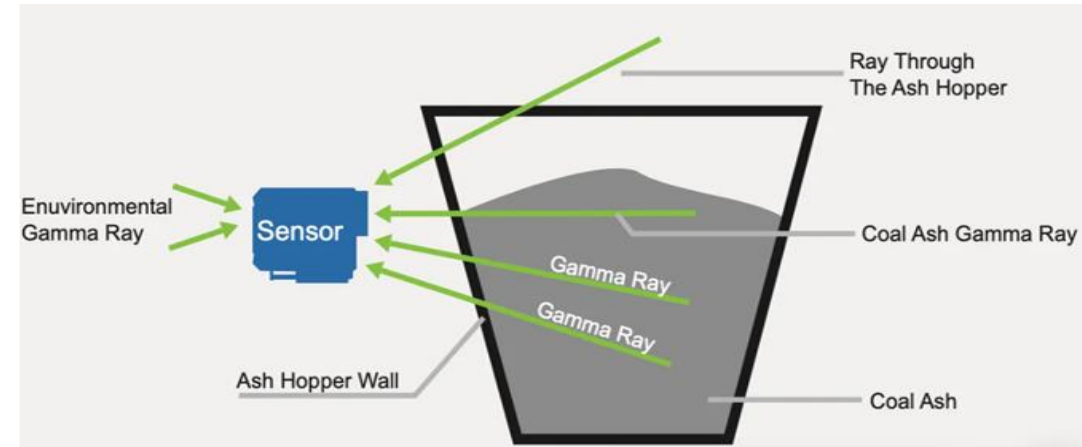
Issues faced: Non reliable conventional ash level switch in ESP hoppers causing frequent field outages

Solutions

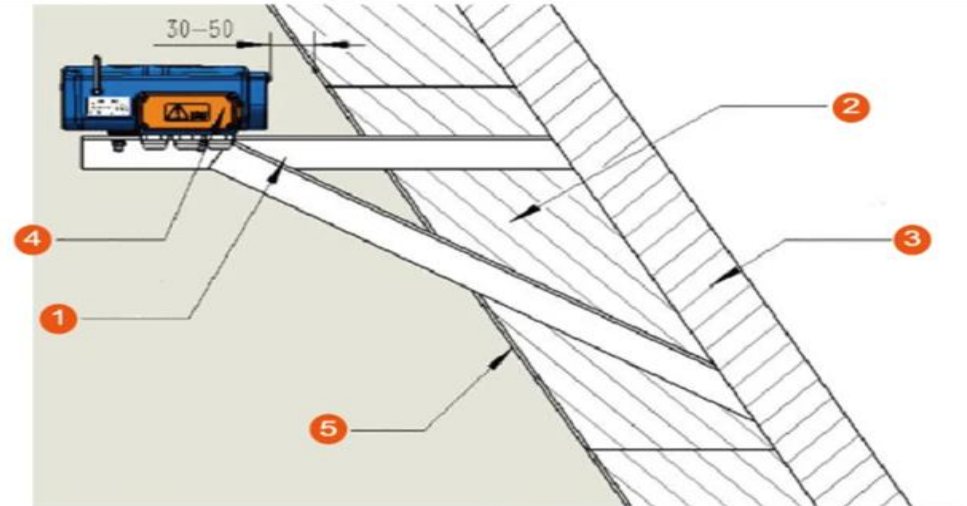
- ❖ Installation of NOGS sensor for all 16 hoppers of 1st Field of ESP Unit#7 completed
- ❖ Field tripping provided from these sensors which is user configurable.
- ❖ Continuous Level provided in UCB DCS system

Benefits :

- Increased availability of ESP fields & less Emissions
- Improved safety of ESP structures and personal
- Reduced Maintenance cost on ESP pass outage
- No partial loss on account of ESP pass isolation due to level monitoring



Principle of operation



Installation



Innovative Project-4: HPH 5A&5B Replacement



HPH Replacements at Ramagundam

Issues faced: Frequent tube leakages after 40 years of Operation

a. HPH replacement- First in NTPC plants

Benefits :

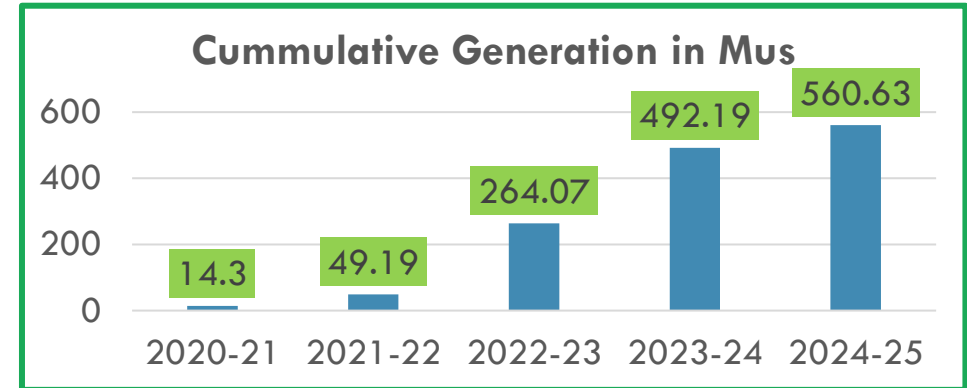
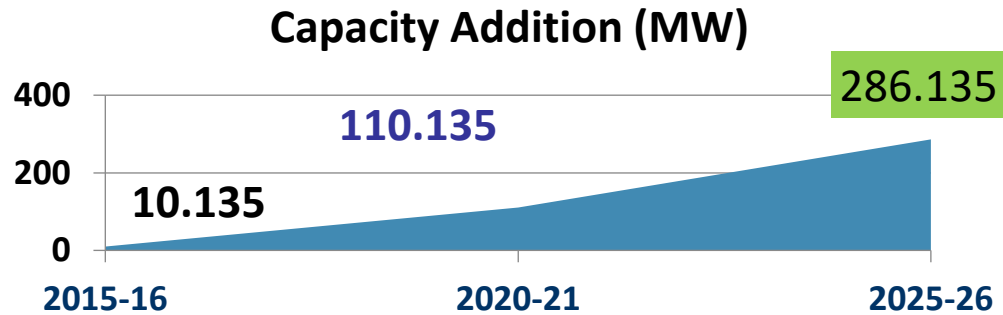
- Improved Reliability of Units
- Heat rate improvement of 15 kcal/kwh
- Annual Monetary gain : 4.5 crores/unit
- Pay back Period: less than one year



Existing RE Capacity & Future projects



Present RE capacity : 110.135 MW



Upcoming Renewable Energy Projects

Name of Project & Location	Project Capacity	Investment made (Rs Million)	Expected Power generation year
Additional 56 MW Floating Solar PV plant on water reservoir & 120 MW Land	176 MW	9090 Rs.Million/ Awarded to L&T	2025
Battery energy Storage System	400MWh/10MW capacity Li-ion BESS	Under plan	2025

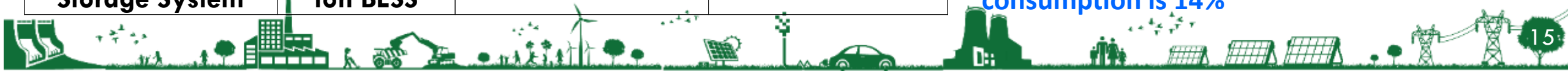


100 mw Floating



10 MW Land solar

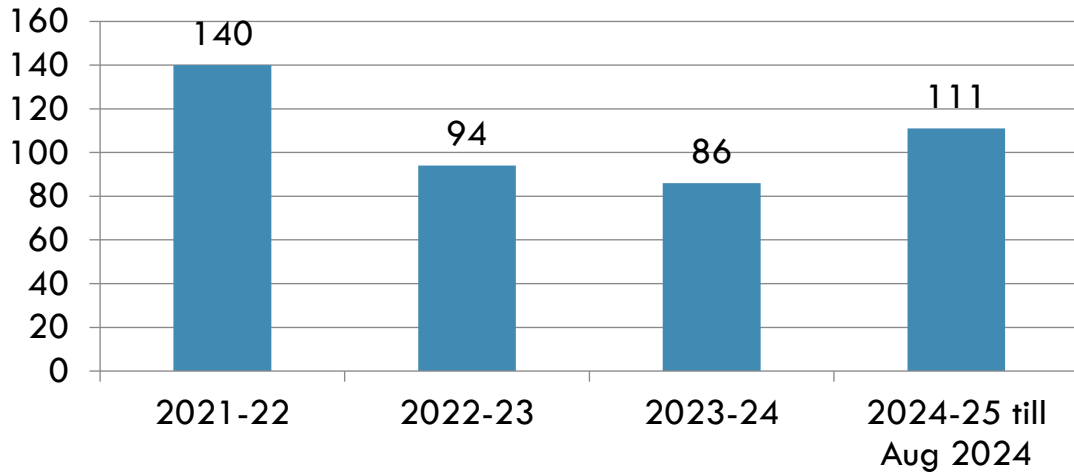
Share % w.r.t to overall energy consumption is 14%



Environmental Management- Ash Utilization



Annual Ash Utilization for previous years (%)



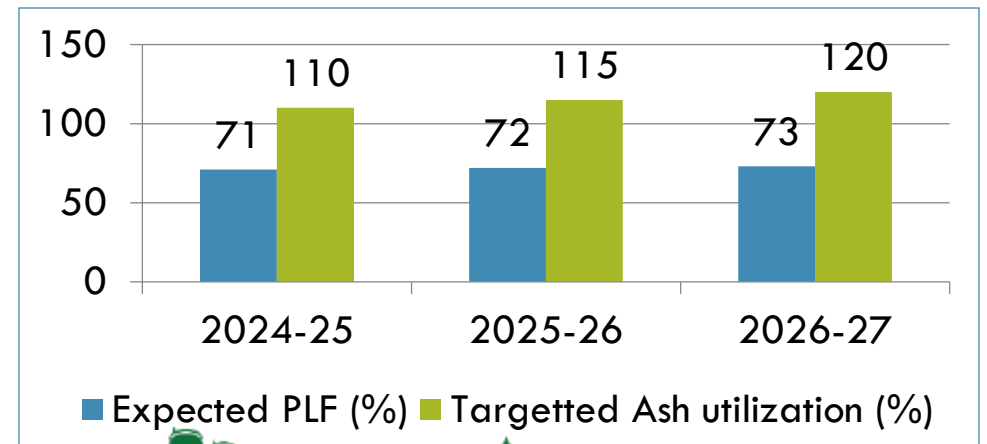
Mode of Ash conveying at station

✓ Stage I 200 MW unit	✓ Partial Dry with Transport air	✓ Wet evacuation
✓ Stage II 500 MW unit	✓ Partial Dry with Transport air	✓ Wet evacuation
✓ Stage III 500 MW unit	✓ Dry with vacuum conveying	✓ Wet evacuation

Reason for variation in Ash utilizations

- ✓ Completion of NHAI projects & delay in fresh agreement with new road projects
- ✓ Auctioning process for pond ash
- ✓ Heavy monsoon in July to Sep 2024 reduces pond ash lifting
- ✓ Less lifting in first quarter from pond ash

Future Ash Utilization Action Plan



Environmental Management- Ash Utilization

Distribution of Areas of Ash Utilization

Particulars	UOM	21-22	22-22	23-24
Ash Generated	Tons	3938331	4325326	4549218
Ash Utilization	Tons	5550065	4063238	3924027
Ash Utilization	%	141	94	86
Ash utilized in manuf. Of cement/RMC	%	15	20	25
Ash utilized in FA bricks	%	16	7	30
Ash utilized in Mine filling	%	8	10	9
AU for road works	%	38	62	22
TeSTPP Ash dyke construction	%	2	0	13
Land Development	%	0	1	1






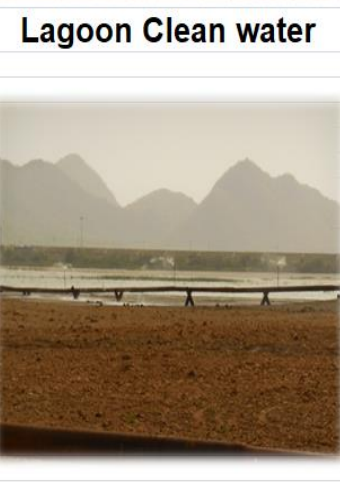


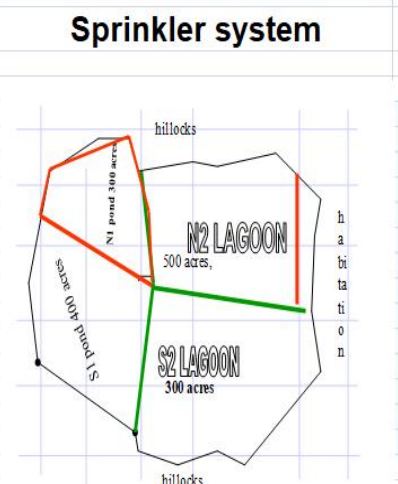
Environmental Management- Ash Utilization



Best Practices:

Ash Pond Management

		
Ipoma Plantation	Sprinkler system	Lagoon Clean water
		
Water sprinkling on haul roads	Lagoons	Earth Cover



- Firm actions for : For sustainable generation
- ✓ Ash Dyke Life available for next 12 months
 - ✓ Buttressing in N2S2 Dyke is in progress
 - ✓ 100% ash utilization in last 5 years
 - ✓ Target of 120-130% Ash utilization in coming years
 - ✓ Future use of Ash dyke for Solar PV project, capacity around 200 MW



Fog Cannon Dust suppression system in Ash Dyke



Dry Ash supply Rake Loading System

Other Best Practices:

- Ash sale through Auction
- Re-use of Dyke length by Buttressing
- Installation New Brick Batching Plant



Environmental Management-Emission



Absolute Emissions and Emission Intensities

Particulars	UOM	21-22	22-23	23-24
Total CO2 Emissions Per kW of Generation	Ton/kW	0.000813	0.000792	0.000771
Current SOx Emissions at Full Load*	mg/Nm3	1350	1341	1412
Current NOx Emissions at Full Load*	mg/Nm3	409	401	388
Particulate Matter *	mg/Nm3	71	74	76
Mercury*	Mg/Nm3	0	0	0

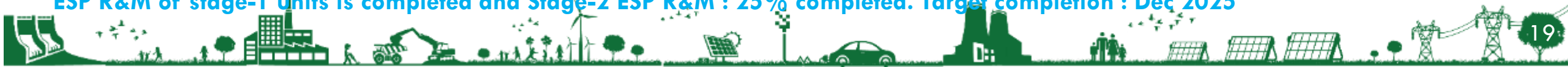
Current Emission Details

Parameters	Unit 1	Unit 2	Unit 3	Unit 4	Unit 5	Unit 6	Unit 7
SOX (mg/Nm3)	746	537	1176	677	573	1292	935
NOX (mg/Nm3)	476	422	438	418	322	252	240
Opacity (mg/Nm3)	45	90	82	92	88	85	74

FGD under implementation .Completion by March'25

NOX modification of Stage-3 is completed.

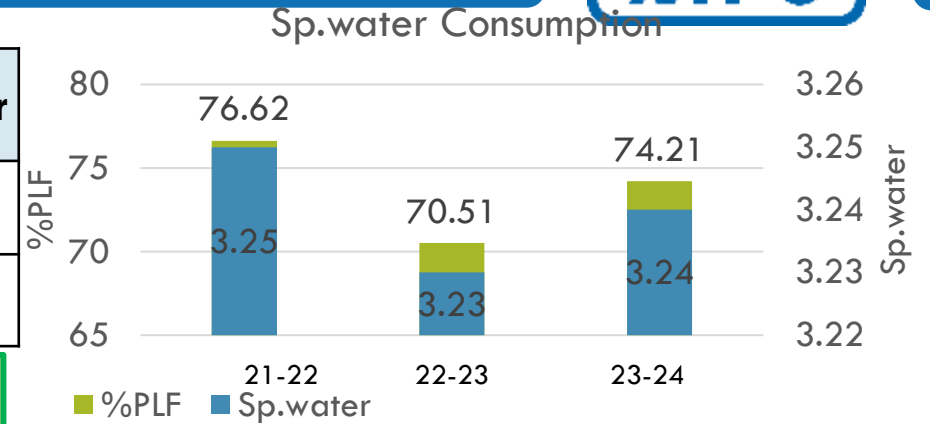
ESP R&M of stage-1 units is completed and Stage-2 ESP R&M : 25% completed. Target completion : Dec'2025



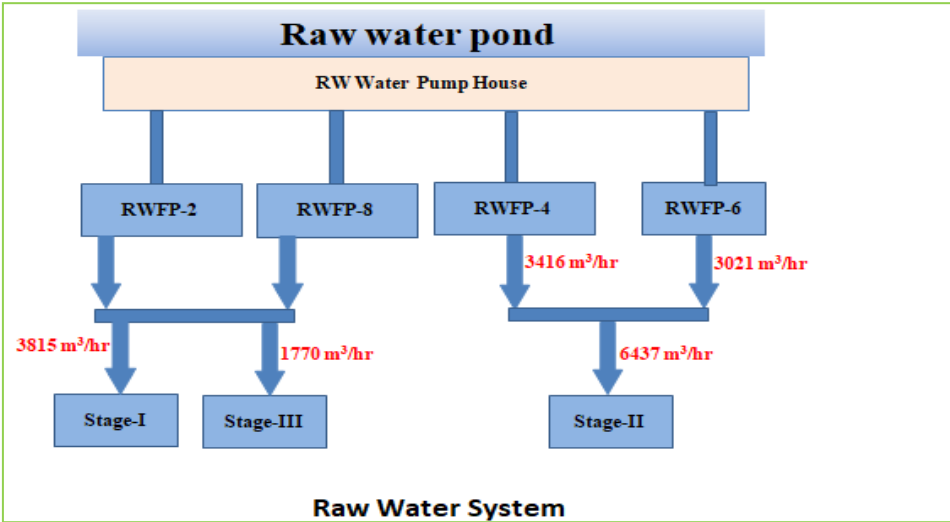
Environmental Management- Water



DM water consumption (%)			Raw water consumption m3/mwhr		
21-22	22-23	23-24	21-22	22-23	23-24
0.82	0.87	0.85	3.21	3.25	3.24



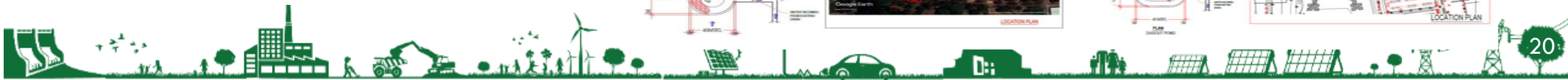
Plant has implemented Zero Liquid Discharge



Best Practices in Water Management

- Third Party Water Balance Audit completed in FY 22-23
- Target Sp water consumption for FY 2024-25 is 3.0 lit/Kwhr against Regulatory norms of 3.5 lit/kwhr.
- Total 52 meters installed in Plant & Township
- Use of Municipal sewage water through STP. 3.5LPD STP in place
- Township rain water harvesting (In use).
- Bottom ash timing optimization based on monitoring leading to ash water ratio improvement.
- Ash Water Recirculation system recovers 1500 m3/Hr water from Ash Pond.
- Fire water line replacement & lying over ground for No Leakage

Station is ZLD Complied



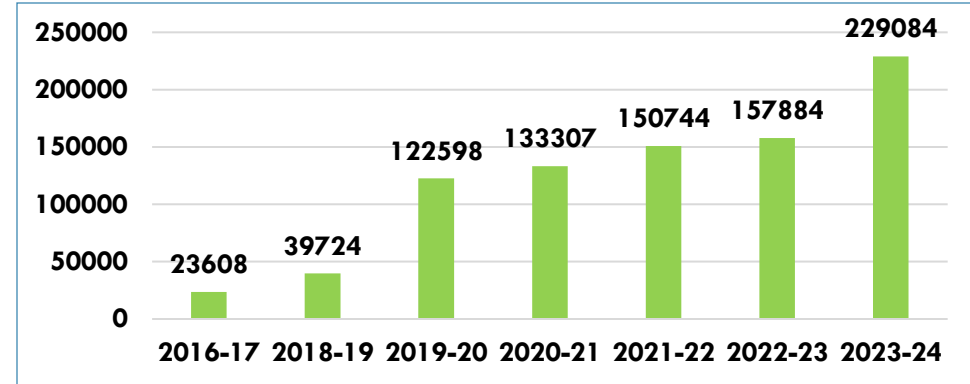
Best practices in the plant:



Biodiversity & Afforestation : *Including water catchment.*



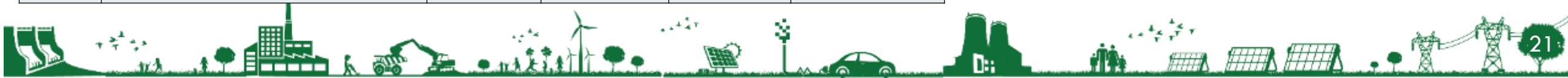
Cumulative no of plantation in last years



Benefits

- Self sustaining and low maintenance
- Occupies less space and called mini oxygen factories
- Reach biodiversity of n no of species
- Very high survival rate
- Thick vegetations and denser plantation

YEAR	LOCATION	PLANTED NO OF SAPPLINGS	SURVIVED SAMPLINGS	RATE OF SURVIVAL	AMOUNT SPENT (Rs Lah)
2021-22	Plantation by Miyawaki method at RMC parks Ganganagar and Gouthamnagar park	17848	17437	98%	144
2022-23	Head works area Miyawaki plantation	7140	7140	100%	65
2023-24	Telangana phase-1 ashdyke area Miyawaki plantation	71200	71200	100%	862
TOTAL		2,81,110	2,46,240		1,071



Major Steps taken for flexibilization

- Units are being operated with Flexibilization with 1% Ramp Rate and study is going on for achieving 3% Ramp rate.
- Already achieving ramps up to 1.2%
- Mills Automatic scheduler for Mill Changeovers during Ramps
- AI based State variable control is incorporated in place of conventional PID. For preventing Metal Temperature excursion
- TDBFP R/C valve modification for smooth Drum level control
- SCAPH Auto Control
- Boiler Health monitoring App
- Soft starters in CT fans to maintain vacuum at low loads(40%)
- 400MWh/10MW BESS and 100 MW floating solar power will be used for bundling of thermal power.

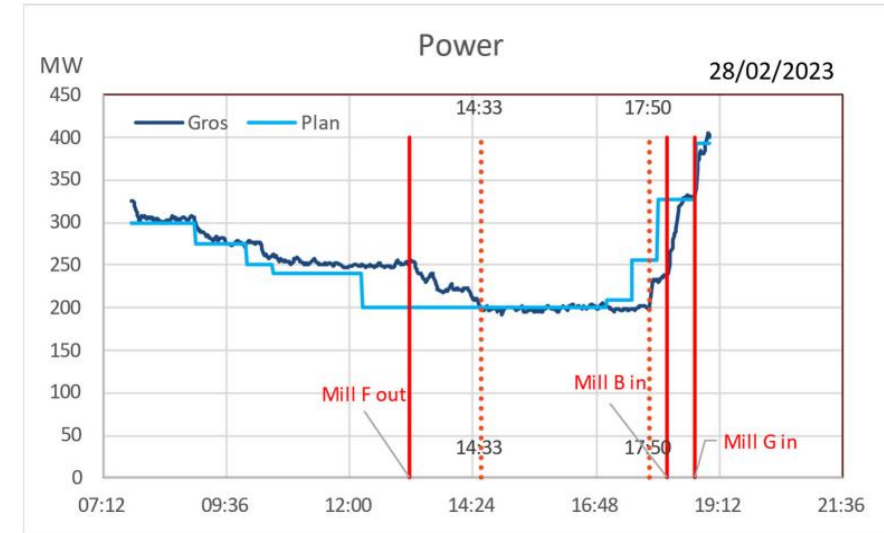


Figure 1. Load progress 1st test day.

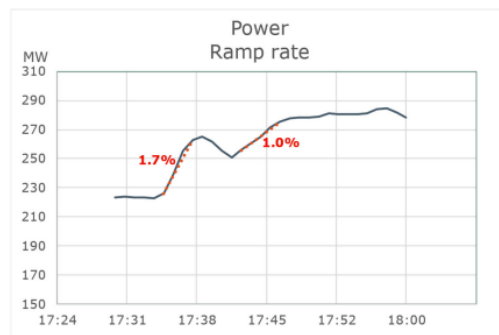


Figure 21. Obtained upward ramp rates in low load.

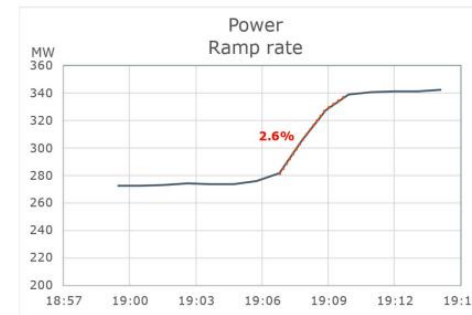


Figure 22. Obtained upward ramp rates in mid load.

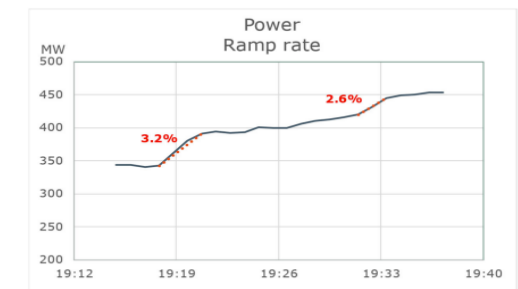


Figure 23. Obtained upward ramp rates in high load.

Problem : In CHP, Conveyor belt joint opening is a very common problem. 90% time this problem is detected by local workers in initial level and get attended. But sometimes this problem go unnoticed and belt patch stuck up in nip points and joint opened beyond repair and this lead to high restoring time of system and may lead to generation loss.

By using problem solving methodologies *we have developed a belt joint patch open detection system by using Internet of Things.*

- ✓ This system will detect belt patch open in its initial level and will give alarm to local worker and control room.
- ✓ TANGIBLE BENEFITS: 1) Prevention of Belt through cut due to early detection of opening of belt patch

Way Forward:

- 1) Water proof and dust proof enclosure for circuit.
- 2) Interfacing of alarm with CHP PLC at control room.



UNIQUE first time in NTPC -ASLD system Interfaced with DDCMIS



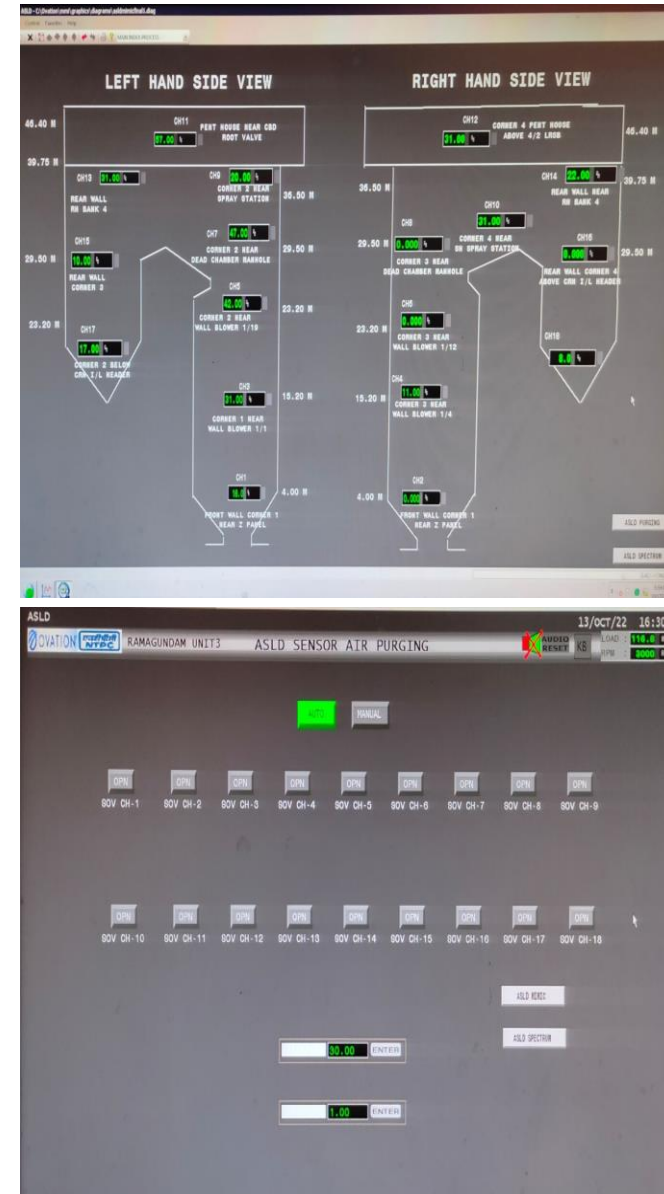
Challenge: Improvement in Reliability, Availability of ASLD system

Solution:

ASLD system interfaced with DDCMIS for effective monitoring & early detection of BTL to avoid Secondary Damage

Future planning

Data captured in DDCMIS data can be effectively utilized for predictive detection of primary steam leakages using advanced Artificial intelligence/Machine Learning algorithms and thus avoiding the boiler tube leakages



Tangible benefits:

1. Secondary damage of BTL
2. Reduction of outage hours by 15-20 hrs
3. Monetary gains: 20 Lakhs/BTL



Best practices in the plant: Maintenance & Reliability



Risk plots and risk grids to decide maintenance priorities

Risk Plot & Risk Grid

Risk plot which is a quantitative assessment of risk is a plot of probability Vs loss

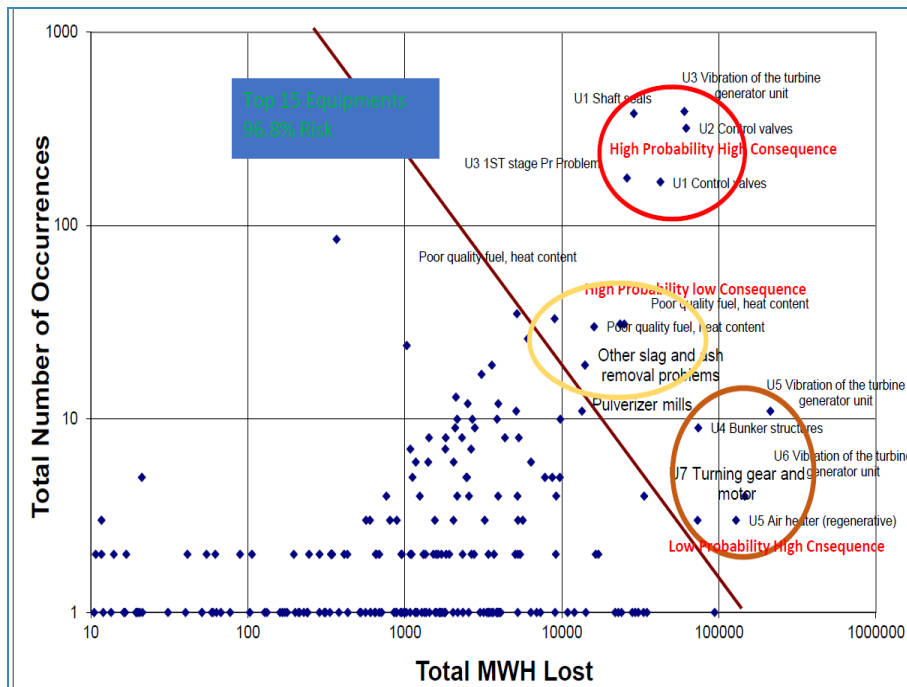
It is plotted on actual partial loss & FO event of equipment/unit etc

Top critical components/equipments are segregated using risk plot of 5 years of notifications data from SAP historian

Risk Grid is a qualitative tool to capture likelihood of failure of an equipment and potential loss

Maintenance & Reliability

1. Advanced tools like PM, PdM, REAP, regular vibration measurement of critical equipment & RCM
2. Condition monitoring tools & Techniques, WDA of identified critical equipment, Infra-red thermograph and dissolved gas analysis periodically
3. 100% Overhauling Performance Index Score before start of OH



Diminishing Risk Plot 2019 to 2024



Digital Initiatives: In house Developed Performance Monitoring APP



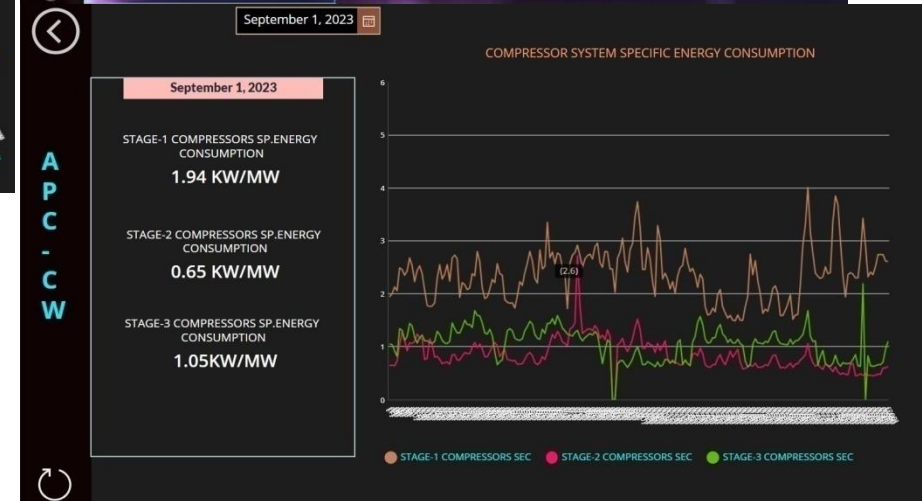
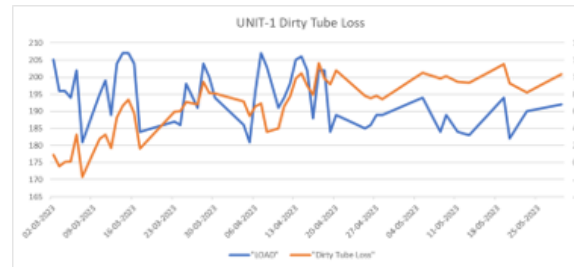
- Automated Alerts to the concerned Maintenance Team in case of Excess Power consumption & Suggested corrective Action Message

- It will Guide the Operator to operate efficient Drive during Normal operation especially during Start up & Shutdowns

- Real time monitoring of Condenser losses enables us to take timely decisions which results in optimising the unit heat rate.

- Based on this we have carried out chemical cleaning of condenser tubes which results in better vacuum and hence the heat rate.

- Benefits in Unit-4,5,6



Digitalization: APC OPTIMIZATION TOOLS



Subject EEMG ALERTS

Body Unit-6 Mills optimisation alert: 4 Mill operation may be considered in Unit-6. The each additional running mill consumes additional 400 KW of Draft power and incurs monetary loss of Rs. 2000 per hour.
Unit-7 MS-LEFT set point alert: Temperature set point may be reviewed. Every 1 DegC drop in MS Temperature increases the Unit Heatrate by 0.7Kcal/kwh
In Stage-2, 2 Units are Running and 6 CW pumps are in service. Consider stopping one CW Pump.

AUTO REFRESH STOPPED....

Auto refresh

Stop Refresh

ALERTS PRESENT TRUE

SI NO	ALERTS	STATUS
1	Unit-4 Mills optimisation alert: 4 Mill operation may be considered in Unit-4. The each additional running mill consumes additional 400 KW of Draft power and incurs monetary loss of Rs. 2000 per hour.	FALSE
2	Unit-5 Mills optimisation alert: 4 Mill operation may be considered in Unit-5. The each additional running mill consumes additional 400 KW of Draft power and incurs monetary loss of Rs. 2000 per hour.	FALSE
3	Unit-6 Mills optimisation alert: 4 Mill operation may be considered in Unit-6. The each additional running mill consumes additional 400 KW of Draft power and incurs monetary loss of Rs. 2000 per hour.	FALSE
4	Unit-4 MS-LEFT set point alert: Temperature set point may be reviewed. Every 1 DegC drop in MS Temperature increases the Unit Heatrate by 0.7Kcal/kwh	FALSE
5	Unit-4 MS-RIGHT set point alert: Temperature set point may be reviewed. Every 1 DegC drop in MS Temperature increases the Unit Heatrate by 0.7Kcal/kwh	FALSE
6	Unit-4 HRH-LEFT set point alert: Temperature set point may be reviewed. Every 1 DegC drop in HRH Temperature increases the Unit Heatrate by 0.7Kcal/kwh	FALSE
7	Unit-4 HRH-RIGHT set point alert: Temperature set point may be reviewed. Every 1 DegC drop in HRH Temperature increases the Unit Heatrate by 0.7Kcal/kwh	FALSE
8	Unit-5 MS-LEFT set point alert: Temperature set point may be reviewed. Every 1 DegC drop in MS Temperature increases the Unit Heatrate by 0.7Kcal/kwh	FALSE
9	Unit-5 MS-RIGHT set point alert: Temperature set point may be reviewed. Every 1 DegC drop in MS Temperature increases the Unit Heatrate by 0.7Kcal/kwh	FALSE
10	Unit-5 HRH-LEFT set point alert: Temperature set point may be reviewed. Every 1 DegC drop in HRH Temperature increases the Unit Heatrate by 0.7Kcal/kwh	FALSE
11	Unit-5 HRH-RIGHT set point alert: Temperature set point may be reviewed. Every 1 DegC drop in HRH Temperature increases the Unit Heatrate by 0.7Kcal/kwh	FALSE
12	Unit-6 MS-LEFT set point alert: Temperature set point may be reviewed. Every 1 DegC drop in MS Temperature increases the Unit Heatrate by 0.7Kcal/kwh	FALSE
13	Unit-6 MS-RIGHT set point alert: Temperature set point may be reviewed. Every 1 DegC drop in MS Temperature increases the Unit Heatrate by 0.7Kcal/kwh	FALSE
14	Unit-6 HRH-LEFT set point alert: Temperature set point may be reviewed. Every 1 DegC drop in HRH Temperature increases the Unit Heatrate by 0.7Kcal/kwh	FALSE
15	Unit-6 HRH-RIGHT set point alert: Temperature set point may be reviewed. Every 1 DegC drop in HRH Temperature increases the Unit Heatrate by 0.7Kcal/kwh	FALSE
16	Unit-7 MS-LEFT set point alert: Temperature set point may be reviewed. Every 1 DegC drop in MS Temperature increases the Unit Heatrate by 0.7Kcal/kwh	FALSE
17	Unit-7 MS-RIGHT set point alert: Temperature set point may be reviewed. Every 1 DegC drop in MS Temperature increases the Unit Heatrate by 0.7Kcal/kwh	FALSE
18	Unit-7 HRH-LEFT set point alert: Temperature set point may be reviewed. Every 1 DegC drop in HRH Temperature increases the Unit Heatrate by 0.7Kcal/kwh	FALSE
19	Unit-7 HRH-RIGHT set point alert: Temperature set point may be reviewed. Every 1 DegC drop in HRH Temperature increases the Unit Heatrate by 0.7Kcal/kwh	FALSE

LAST SENT ALERT 05-02-2024 20:13

Unit-6 Mills optimisation alert: 4 Mill operation may be considered in Unit-6. The each additional running mill consumes additional 400 KW of Draft power and incurs monetary loss of Rs. 2000 per hour.
Unit-7 MS-LEFT set point alert: Temperature set point may be reviewed. Every 1 DegC drop in MS Temperature increases the Unit Heatrate by 0.7Kcal/kwh
In Stage-2, 2 Units are Running and 6 CW pumps are in service. Consider stopping one CW Pump.

Implemented Projects:

- a. CT Fans running optimization
- b. ID FD Fans starting and stopping during unit start ups and shutdowns.
- c. Modelling of Specific power consumption of Mills and Mill performance alerting system.
- d. HP Heaters DCA monitoring and Alerting system

Tangible Benefits:

1. Timely alerts to operator & concerned engineers for optimizing running hours of Auxiliaries
2. APC saving of around 1.2 MUs for timely optimization of Auxiliaries
3. Monetary benefits achieved 48 Lakhs
4. Saving potential is very huge

Subject EEMG ALERTS

Body Stage-1&2 Schedule is less than Technimal minimum in the Time Block: 46
Inform SRLDC Immediately for necessary correction in the schedule.
SG Given is: 1766.1
Revision No : 176
Stage-3 Schedule is less than Technimal minimum in the Time Block: 46

AUTO REFRESHING...

Auto refresh

Stop Refresh

ALERTS PRESENT TRUE 46

SI NO	ALERTS	STATUS
1	Stage-1&2 Schedule is less than Technimal minimum in the Time Block: 46 Inform SRLDC Immediately for necessary correction in the schedule. SG Given is: 1766.1 Revision No : 176	1
2	Stage-3 Schedule is less than Technimal minimum in the Time Block: 46 Inform SRLDC Immediately for necessary correction in the schedule. SG Given is: 468.8 Revision No : 176	1

LAST SENT ALERT 06-02-2024 11:15

Stage-1&2 Schedule is less than Technimal minimum in the Time Block: 46
Inform SRLDC Immediately for necessary correction in the schedule
SG Given is: 1766.1

Timely Revision of DC in case of unit outage

If DC revision delays by 2 time blocks (30 mins)

The Monetary loss in DSM would be 3.5 lakhs.

(Assuming frequency in the range of 49.95-50.03 Hz)



Best practices in the plant:



Asset Management: In house integrated dashboard for asset monitoring and management:

Features of dashboard

Equipment History with Design Data Availability

Availability of Spares at station

Live trending of parameter

Total Measurement classification

Standard Operating Procedures and LMI

Link of dashboard:

https://lookerstudio.google.com/reporting/050c4a80-abcc-4516-ac35-2ddd70ca2b63/page/p_23h6aeia1c

Benefits of dashboard

DATA AVAILABLE AT SINGLE PLATFORM :SAVE DATA CAPTURING TIME

DATA MAINTAINED LIVE Support FOR PREDECTIVE MAINTENANCE

EASY ACCES FROM ALL DIGITAL DEVICES GIVES IMPROVEMENT MONITORING

ALL SPARES MONITORING IS LIVE HELPS TO IMPROVE OPI.

LIVE TRENDING SHOWS HEALTHINESS OF EQUIPMENTS.

PA FAN - 1A D-um/V-mm/s 0 60/6.5 100/12
Normal Un-Satisfactory Un-Acceptable

LAST READING TAKEN BY CMG 6 Jan 2023 SOP LMI

Parameter	Latest Reading (Hrs)	Latest Reading (Days)	Latest Reading (Weeks)	Latest Reading (Months)	Latest Reading (Years)
FAN O/B BEARING	50.0	6.0	60.0	6.0	70.0
FAN I/B BEARING	50.0	6.0	70.0	6.0	5.5
MOTOR-DE	45.0	1.7	43.0	2.3	43.0
MOTOR-NDE	70.0	5.6	45.0	43.0	5.5

Diagnostics of Measurement

Category	Normal	Abnormal
SCHEDULE	9	3
ON CALL	3	4

LATEST DATE 6 Jan 2023 **LATEST CMG REMARKS** Vibration reading taken. All are within limit

BMRM DATE	BMRM OBSERVATION	BMRM ACTIVITY
7 Dec 2022	O/B BEARING CLERANCE FOUND 0.35	I/B & O/B BRG REPLACE

EMD DATE	EMD OBSERVATION	EMD ACTIVITY
23 Jan 2023	DGFS	CFHJVJG

Spares at Station

Sl. No.	MATERIAL CODE	SUB STORE	MATERIAL DESCRIPTION	QUANTITY	GODOWN/STORE	PLANT CODE	M TYPE
1.	M4656010060	9500	PA FAN IMPELLER R/HAND SAOMO2SMA2R0481	0	BMD Sub Store	1033	ZCSP
2.	M4656010291	9500	WHITE METAL SLEEVE BERGLOCKED SUPPORT 7	0	BMD Sub Store	1033	ZSPR
3.	M4656010060	1000	PA FAN IMPELLER R/HAND SAOMO2SMA2R0481	0	Permanent Stores	1033	ZCSP
4.	M4656010291	1000	WHITE METAL SLEEVE BERGLOCKED SUPPORT 7	0	Permanent Stores	1033	ZSPR

Developed by @ Parag Buradkar -Engg- MTP- RSTPS



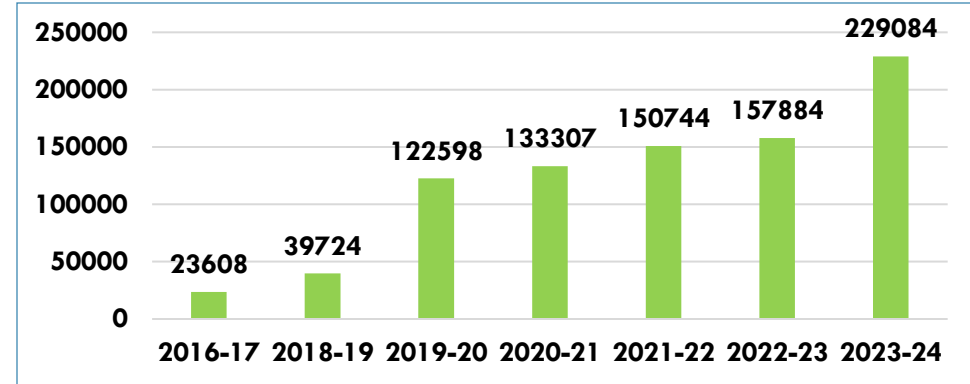
Best practices in the plant:



Biodiversity & Afforestation : *Including water catchment.*



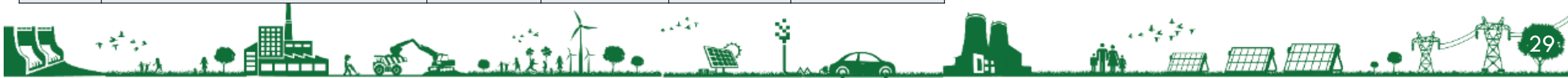
Cumulative no of plantation in last years



Benefits

- Self sustaining and low maintenance
- Occupies less space and called mini oxygen factories
- Reach biodiversity of n no of species
- Very high survival rate
- Thick vegetations and denser plantation

YEAR	LOCATION	PLANTED NO OF SAPPLINGS	SURVIVED SAMPLINGS	RATE OF SURVIVAL	AMOUNT SPENT (Rs Lah)
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TOTAL		2,81,110	2,46,240		1,071



AI/ML: In house developed Boiler Health Monitoring App



In house, Boiler Health monitoring app was developed to assess the life of Boiler and Tube leakage prediction.

All tags are taken from PI

The App deploys unit operating, chemical parameters and AI model to assess the Life consumption of Boiler.

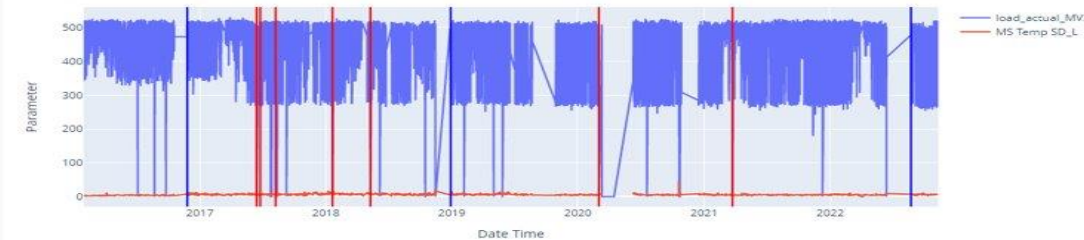
Major monitoring Parameters are Current per day health consumption & desired per day health consumption

MS temperature standard deviation LHS and RHS

RED line indicates – Actual BTL & Blue line indicates – Overhauling & Dash Green line indicated – Predicted BTL

- PH Boiler Water
- Chloride Boiler Water
- Cation Conductivity Condensate
- Sodium Condensate
- DO Condensate
- CATION CONDUCTIVITY MAIN STEAM
- Sodium Main Steam
- Cat ion conductivity
- BOILER LOAD INDEX
- Drum pressure
- MS TEMP AT ESV (L)
- load_actual_MV3
- Specific Coal
- Fatigue DP
- Fatigue Temp
- Fatigue SH spray
- PH Lower Diff%
- PH Upper Diff%
- DO Diff%
- CATCONMS Diff%
- CATION Diff%
- CLBW Diff%
- SODCON Diff%
- CATCON Diff%
- MS TEMP AT SH O/L-R L
- MS Temp SD L
- fatigue MS Temp SD L
- MS Temp SD R
- fatigue MS Temp SD R

Chemistry Parameters



Mode:

Basic Detailed

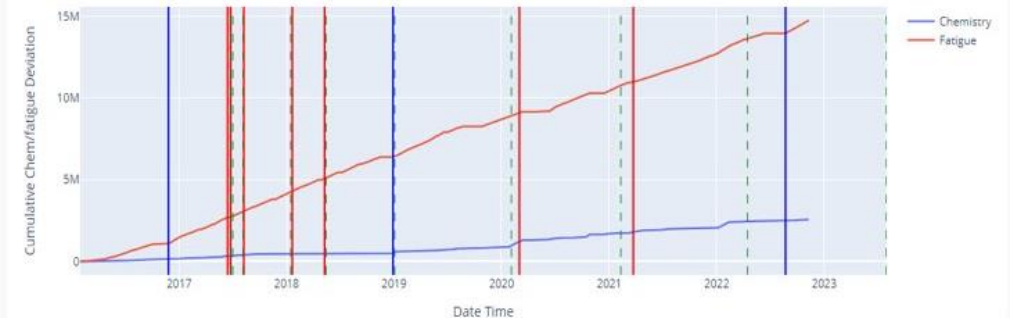
Next Predicted Chemistry BTL date: 31/07/2023

Current per day health consumption:0.1863

Desired per day health consumption:0.0671

MS TEMP SD L: 5.49 MS TEMP SD R:4.38

Cumulative Chemistry/fatigue Parameters Deviation



BTL-Red,Overhauling-Blue, Predicted BTL- Dash green lines



New Initiatives:



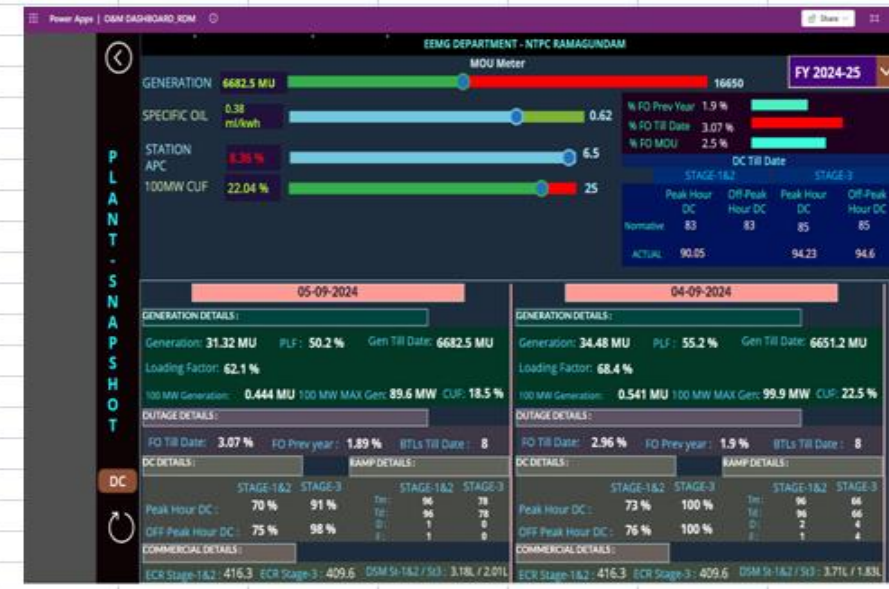
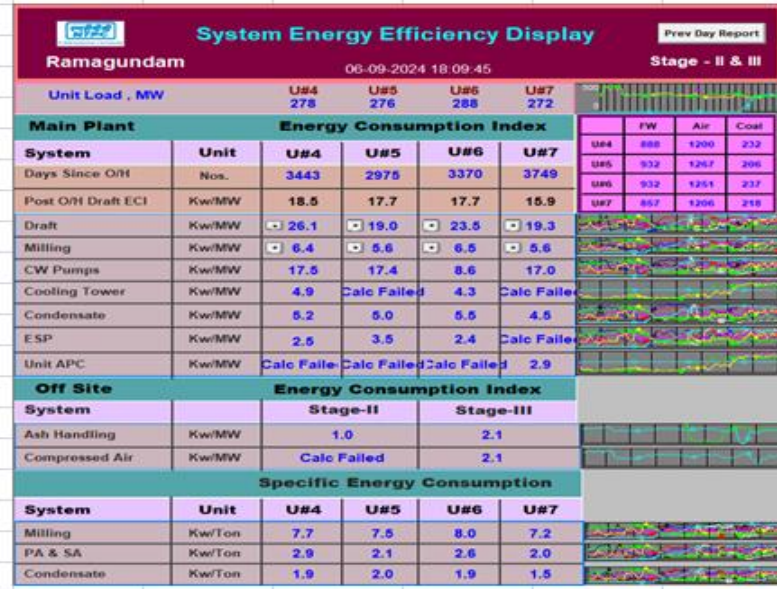
- **AI/ML: In house developed Boiler Health Monitoring App** to assess the life of Boiler and Tube leakage prediction
- Real time Plant performance monitoring using Mobile Apps
- Optimization of Bottom De-ashing time using PI based Tools. Saving in Water & APC
- 400 MWH BESS & 25 MWH PSP
- People's Participation in Energy & Environment Awareness competitions/Programmes



EMS System and other requirements



1. Existing Monitoring system:



2. ISO 50001 Certification: NTPC Ramagundam is certified ISO 50001:EnMS station

3. Details of RLA conducted in the station

RLA of steam piping of 500 MW units

RLA of Turbine casings and rotors of Unit 4 and Unit 6. No major deviation found

RLA of Steam piping and hangers of all units boiler side defects of hangers attended

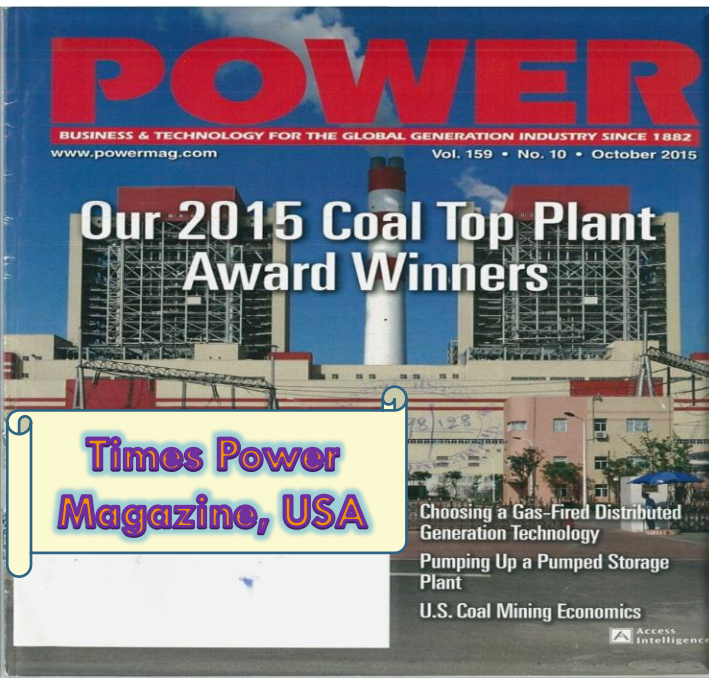
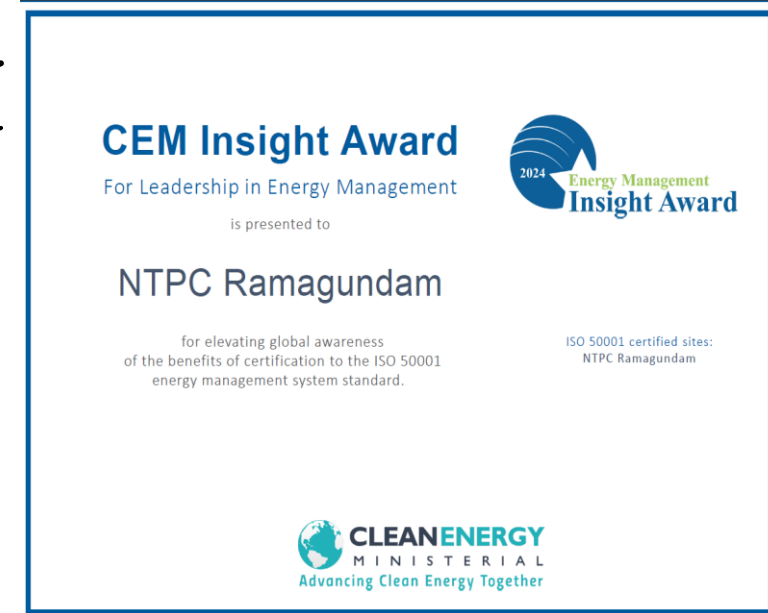
UNIT# (KW)	UNIT# (KW)	STAGE WISE (KW)	STAGE-1	STAGE-2/3
12,920	22,774	MILLING SYSTEM	2,963	10,143
11,851	13,482	DRAFT SYSTEM	15,425	42,147
12,536	5,381	ESP SYSTEM	1,717	3,477
25,665	8,143	CONDENSATE SYSTEM	1,938	7,164
19,556	833	CW SYSTEM	6,251	16,835
49,042	8.2	CT-L-T TRANSFORMER		1,631
15,660	3.1	AUX-FY TRANSFORMER		641
		B.F PUMP SYSTEM (STAGE-1)		11,580
		ASH SLURRY (STAGE-1)		0
		ASH SLURRY (STAGE-2)		1,432
		ASH SLURRY (STAGE-3)		557
		CRIP (CRUSHER)		866
		CRIP (CONVEYOR)		1,118
		RAW WATER PUMPS		477
		CLARIFIED WATER PUMPS		572
		PLANT AIR COMP. (STAGE 1,2 & 3)		1,315
		INSTRUMENT SIR COMP. (STAGE 1,2 & 3)		1,158
		DIETP (EXHAUST AIR COMP.)		0
		DIETP (FAC.)		0
		DIETP (VACUUM PUMP)		0

NTPC Ramagundam – Global footprint



NTPC Ramagundam received the Energy Management Insight Award for 2024 from the international Clean Energy Ministerial (CEM) forum under Department of Energy, United Nation Industrial Development Organization.

“This award recognizes organizations that have implemented energy management systems to achieve energy, economic, and sustainability benefits”



NTPC Ramagundam received POWER MAGAZINE Award, USA. This award recognizes diverse state-of-the-art technologies to address both unique and global challenges towards climates and economic environments

“For nearly four decades this plant has been essential power provider as it had added capacity over the years. Even as the plant ages, it has been setting new performance records thanks to technological & environmental upgrades”



Awards & Accolades



Confederation of Indian Industry

24th National Award for Excellence in Energy Management 2023

This is to certify that

NTPC Limited, Ramagundam

has been recognized as

"Excellent Energy Efficient Unit"

This acknowledgement is based on the evaluation by the panel of judges at the
"National Award for Excellence in Energy Management" held during 13 - 15 Sep 2023, Hyderabad

K S Venkatagiri
Executive Director
CII - Godrej GBC

Ravichandran Purushothaman
Chairman, Energy Efficiency Council
CII - Godrej GBC



BEE PUBLISHED THE VIDEO ON ENERGY MANAGEMENT SYSTEM PRACTICES OF NTPC RAMAGUNDAM AND SAME CAN BE SEEN USING THE LINK

[HTTPS://BEEINDIA.GOV.IN/SITES/DEFAULT/FILES/VIDEO_UPLOAD/THERMAL%20POWER.MP4](https://beeindia.gov.in/sites/default/files/video_upload/thermal%20power.mp4)



2021,2022 & 2023





*Thank
you*



NTPC Ramagundam

Website: www.ntpc.co.in | Email: hopraramagundam@ntpc.co.in

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